YASKAWA





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1 Introduction

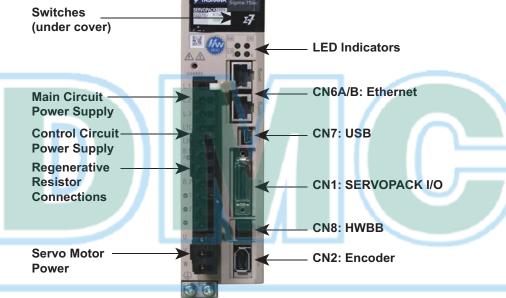
1.1 Sigma-7Siec Features

The Sigma-7Siec is a single-axis machine controller that is enclosed inside a Sigma-7 servo amplifier, providing a compact, all-in-one servo/controller package with the following features:

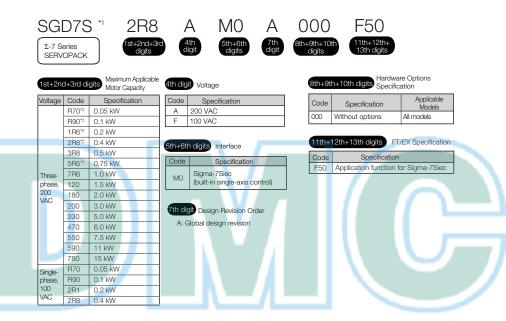
- PLCopen for Motion Control, including indexing, virtual camming, and servo parameter maintenance capability. Multiple communications protocols are supported, including: Modbus/TCP, EtherNet/IP, OPC and user customizable socket communications
- Sigma-7 self-tuning, anti-vibration, and other high performance, easy-to-implement servo control features.

1.2 Sigma-7Siec Appearance

The following figure shows the external appearance of the Sigma-7Siec controller.



1.3 Model Number Designation



1.4 Accessories

		System Components	
Туре	Type Description		Note
Accessories and Cables	CN1 Terminal Block Conversion Kit	SBK-U-MP2Bxx	xx denotes cable length
	CN1 Cable (Flying leads)	JZSP-CSI02-x-E	x denotes cable length
Communication	Ethernet Cable	Customer Supplied	Use high quality shielded industrial Ethernet cables (Yaskawa model JZSP-CM3RRM0-xx-E is recommended)



2 Specifications and Settings

2.1 Specifications

		Specification							
	Control Method		IGBT-based	PWM	control, sine wave current drive				
		With Rotary Servomotor	Serial enco	Serial encoder: 20 bits or 24 bits (incremental encoder/ absolute encoder) 22 bits (absolute encoder)					
	Feedback	With Linear Servomotor	absoluteIncremer	 Absolute linear encoder (The signal resolution depends on the absolute linear encoder.) Incremental linear encoder (The signal resolution depends on the incremental linear encoder or Serial Converter Unit.) 					
		Surrounding Air Temperature	-5°C to 55° (With derat	-	age is possible between 55°C and 60°C.)				
		Storage Tempera- ture	-20°C to 85	°C					
		Surrounding Air Humidity	95% relative	e humic	lity max. (with no freezing or condensation)				
		Storage Humidity	95% relative	e humic	lity max. (with no freezing or condensation)				
		Vibration Resistance	4.9 m/s ²						
		19.6 m/s ²							
	Environmen- tal Conditions		Degree SERVOPACK Model: SGD7S-						
	tai Conditions	Degree of Protection	IP20 R70A, R90A, 1R6A, 2R8A, 3R8A, 5R5A, 7R6A, 120A, R70F, R90F, 2R1F, 2R8F						
7	rive	0 1/1	IP10	IP10 180A, 200A, 330A, 470A, 550A, 590A, 780A					
J	IIV	Pollution Degree		Must be no corrosive or flammable gases. Must be no exposure to water, oil, or chemicals. Must be no dust, salts, or iron dust.					
		Altitude	1,000 m or less. (With derating, usage is possible between 1,000 m and 2,000 m.)						
		Do not use the SERVOPACK in the following locations: Locations subject to static electricity noise, strong electromagnetic/magnetic fields, or radioactivity							
	Applicable Stan	Compliance Standards	with U	L Standards, EU Directives and Other Safety					
			Mounti		SERVOPACK Model: SGD7S-				
		Base-mou	intea	All Models					
	Mounting		Rack-mou	ınted	R70A, R90A, 1R6A, 2R8A, 3R8A, 5R5A, 7R6A, 120A, 180A, 200A, 330A, R70F, R90F, 2R1F, 2R8F				
			Duct-vent	lated	470A, 550A, 590A, 780A				

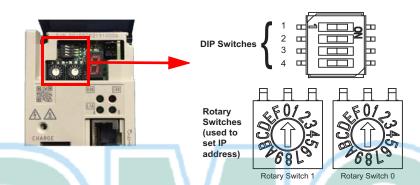
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Item		Specification					
Speed Co Range	ntrol	1:5000 (At the rated torque, the lower limit of the speed control range must not cause the Servomotor to stop.)					
		±0.01% of rated speed max. (for a load fluctuation of 0% to 100%)					
		0% of rated speed max. (for a voltage fluctuation of ±10%)					
Speed Fluctuation		±0.1% of rated speed max. (for a temperature fluctuation of 25°C ±25°C)					
		±1%					
Soft Start Setting	Time	0 s to 10 s (Can be set separately for acceleration and deceleration.)					
		Phase A, phase B, phase C: Line-driver output Number of divided output pulses: Any setting is allowed.					
Overheat	Protec-	Number of input points: 1 Input voltage range: 0 V to +5 V					
		Allowable voltage range: 24 VDC ±20% Number of input points: 7					
Digital Input Signals	Input Sig- nals That Can Be Allo- cated	Input method: Sink inputs or source inputs Input Signals • P-OT (Forward Drive Prohibit) and N-OT (Reverse Drive Prohibit) signals • /EXT1 External latch signal input (General purpose input) • /EXT2 External latch signal input (General purpose input) • /EXT3 External latch signal input (General purpose input) • /P-CL (Forward External Torque Limit) and /N-CL (Reverse External Torque Limit) signals • FSTP (Forced Stop Input) signal A signal can be allocated and the positive and negative logic can be changed.					
es	Fixed Output	Allowable voltage range: 5 VDC to 30 VDC Number of output points: 1 Output signal: ALM (Servo Alarm) signal Allowable voltage range: 5 VDC to 30 VDC					
	-	Number of output points: 3 (A photocoupler output (isolated) is used.)					
		Output Signals					
Digital Output Signals	Output Sig- nals That Can Be Allo- cated	Output Signals //COIN (Positioning Completion) signal //-CMP (Speed Coincidence Detection) signal //TGON (Rotation Detection) signal //S-RDY (Servo Ready) signal //CLT (Torque Limit Detection) signal //LT (Speed Limit Detection) signal //BK (Brake) signal //WARN (Warning) signal //MEAR (Near) signal A signal can be allocated and the positive and negative logic can be changed.					
	Speed Co Range Coefficien Speed Flu Torque Co Precision ability) Soft Start Setting Encoder I Pulse Out Linear Se Overheat tion Signal Digital Input Signals	Speed Control Range Coefficient of Speed Fluctuation Torque Control Precision (Repeatability) Soft Start Time Setting Encoder Divided Pulse Output Linear Servomotor Overheat Protection Signal Input Signals Digital Input Signals That Can Be Allocated Digital Output Signals That Can Be Allocan Be Can Be Can Be Can Be Allocan Be Can Be C					

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	Item		Specification			
		Inter- faces	A JUSP-JC001 Communications Unit is required to connect to a Digital Operator (JUSP-OP05A-1-E).			
	RS-422A Communica- tions		Up to N = 15 stations possible for RS-422A port			
Communica- tions	(CN502)	Axis Addres s Set- ting	Set with parameters.			
	USB	Inter- face	Personal computer (with SigmaWin+)			
	Commu-	Com-				
	nica- tions	muni-	and the second second			
	(CN7)	cations Stan- dard	Conforms to USB2.0 standard (12 Mbps).			
Displays/Indicat	tors		CHARGE, PWR, CN, RUN, ERR, and L/A (A and B) indicators, and one-digit seven-segment display			
Analog Monitor	(CN5)		Number of points: 2 Output voltage range: ±10 VDC (effective linearity range: ±8 V) Resolution: 16 bits Accuracy: ±20 mV (Typ) Maximum output current: ±10 mA Settling time (±1%): 1.2 ms (Typ)			
Dynamic Brake	(DB)		Activated when a servo alarm or overtravel (OT) occurs, or when the power supply to the main circuit or servo is OFF.			
Regenerative P	rocessing		Built-in (An external resistor must be connected to the SGD7S-470A to -780A.) Refer to the following manual for details. S-7-Series AC Servo Drive Peripheral Device Selection Manual (Manual No.: SIEP S800001 32)			
Overtravel (OT)	Prevention	N/I	Stopping with dynamic brake, deceleration to a stop, or coasting to a stop for the P-OT (Forward Drive Prohibit) or N-OT (Reverse Drive Prohibit) signal			
Protective Functions			Overcurrent, overvoltage, low voltage, overload, regeneration error , etc.			
Utility Functions	3		Gain adjustment, alarm history, jogging, origin search, etc.			
	Inputs		/HWBB1 and /HWBB2: Base block signals for Power Modules			
Safety Func-	Output		EDM1: Monitors the status of built-in safety circuit (fixed output).			
tions	Applicable Standards		ISO13849-1 PLe (Category 3), IEC61508 SIL3			
Applicable Option	on Modules		Fully-closed Modules and Safety Modules Note: You cannot use a Fully-closed Module and a Safety Module together.			
			(cont?d)			

2.2 DIP Switch Settings



	Switch	Name	Setting	Operating Mode	Setting for Normal Operation	Details			
	1	STOP	ON	User program execution inhibited	OFF	Inhibits user program execution			
			OFF	Normal operation					
	2	SUP	ON	Firmware programming mode	OFF	Enables servo controller firmware programming. This mode can also be			
			OFF	Normal operation		performed via web UI without changing the DIP switch.			
	3	INIT	ON	Configuration bypass mode	OFF	Set to ON to bypass the stored configuration (e.g. in case of a			
-			OFF	OFF Normal operation		configuration problem that prevents servo controller startup)			
	٦r	$I \setminus I$	ON	Normal operation	Org	Rotary switches used to set IP address			
	4	E-INIT	OFF	Rotary switches ignored	OFF	IP address is set from configuration settings in servo controller			

2.3 Rotary Switches

When DIP switch 4 (E-INIT) is OFF, the rotary switches are ignored. The IP address is set from configuration settings stored on the servo controller.

Rotary switches are normally used to set the IP address. This is the case when DIP switch 4 (E-INIT) is ON

- If both rotary switches are set to 0, use DHCP.
- If either rotary switch is non zero, the last octet of the IP address is set by the value on the switches. Note that the switch values are labeled in hexadecimal. The IP address will be 192.168.1.x where x is 0x01 to 0xFF for a decimal value of 01 to 255.

Rotary Switch 1	Rotary Switch 0	IP Address
0	0	Set by DHCP
0	1	192.168.1.1
0	2	192.168.1.2
//		
0	F/	192.168.1.15
1	0	192.168.1.16
1	F	192.168.1.31
2	0	192.168.1.32
- I / I	1	
PS IVI) I () F S	192.168.1.255

2.4 Switch Factory Settings

- All DIP switches off
- Rotary switches at 0 and 1.
- Configured IP address is 192.168.1.1



3 Installation Standards

3.1 Mechanical Installation/Dimensions

The Sigma-7Siec servo interface is based on the Sigma-7S EtherCAT servo amplifier. As such, it has the same envelope and mechanical installation directions. Please refer to section 2.3 of the Sigma-7S EtherCAT (CoE) Communications Reference Product Manual (document number SIEPS90000155)

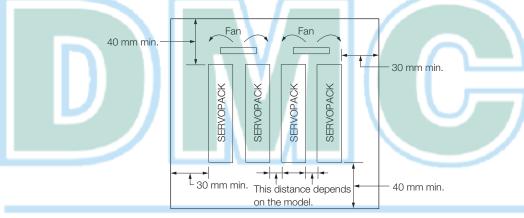


3.2 Installing Multiple SERVOPACKS in a Control Panel

Provide the following intervals between the SERVOPACKs and spaces around the SERVOPACKs.



Install cooling fans above the SERVOPACKs so that hot spots do not occur around the SERVOPACKs. Provide sufficient intervals and spaces as shown in the following figure to enable cooling by the fans and natural convection.



The space required on the right side of a SERVOPACK (when looking at the SERVOPACK from the front) depends on the SERVOPACK models. Refer to the following table.

	SERVOPACK Model	Space on Right Side	Cooling Fan Installation Conditions 10 mm above SERVO- PACK's Top Surface			
SGD7S-	R70A, R90A, 1R6A, 2R8A, 3R8A, 5R5A, 7R6A, R70F, R90F, 2R1F, 2R8F	1 mm min.	Air speed: 1.0 m/s min.			
	120A, 180A, 200A, 330A, 470A, 550A, 590A, 780A	10 mm min.	Air speed: 1.0 m/s min.			

4 Inputs and Outputs

4.1 Input Signals

Default settings are provided in parentheses

Signal	Pin No.	Name	Function			
/SI1 (P-OT)	7	General-purpose Sequence Input 1 (Forward Drive Prohibit Input)	You can allocate the input signal to use with a parameter. (Stops Servomotor drive (to prevent over-			
/SI2 (N-OT)	8	General-purpose Sequence Input 2 (Reverse Drive Prohibit Input)	travel) when the moving part of the machine exceeds the range of movement.)			
/SI3	9	General-purpose Sequence Input 3	You can allocate the input signal to use with parameters. (Used for general-purpose input.)			
/SI4 (/EXT1)	10	External latch signal 1 input (General purpose input 4)				
/SI5 (/EXT2)	11	External latch signal 2 input (General purpose input 5)	You can allocate the input signals to use with parameters.			
/SI6 (/EXT3)	12	External latch signal 3 input (General purpose input 6)				
/SI0	13	General-purpose Sequence Input 0	You can allocate the input signal to use with a parameter. (Used for general-purpose input.)			
+24VIN	6	Sequence Input Signal Power Supply Input	Inputs the sequence input signal power supply. Allowable voltage range: 24 VDC ±20% The 24-VDC power supply is not provided by Yaskawa.			
BAT+	14	Battery for Absolute Encoder (+)	These are the pins to connect the absolute encoder backup battery.			
BAT-	15	Battery for Absolute Encoder (-)	Do not connect these pins if you use the Encoder Cable with a Battery Case.			
тн	5	Linear Servomotor Overheat Protection Input	Inputs the overheat protection signal from a Linear Servomotor.			

Note: If forward drive prohibition or reverse drive prohibition is used, the SERVOPACK is stopped by software controls. If the application does not satisfy the safety requirements, add external safety circuits as required.

4.2 Output Signals

Default settings are provided in parentheses.

Signal	Pin No.	Name	Function				
ALM+	3	Servo Alarm Output	Turns OFF (opens) when an error is detected.				
ALM-	4	Servo Alami Output	runis of t (opens) when an error is detected.				
/SO1+ (/BK+)	1	General-purpose Sequence Output 1	You can allocate the output signal to use with a parameter.				
/SO1- (/BK-)	2	(Brake Output)	(Controls the brake. The brake is released when the signal turns ON (closes).)				
/SO2+	23	General-purpose					
/SO2-	24	Sequence Output 2	Used for general-purpose outputs.				
/SO3+	25	General-purpose	Set the parameters to allocate functions.				
/SO3-	26	Sequence Output 3					
PAO	17	Encoder Divided					
/PAO	18	Pulse Output, Phase A	Output the encoder divided pulse output signals with a 90° phase differential.				
РВО	19	Encoder Divided					
/PBO	20	Pulse Output, Phase B					
PCO	21	Encoder Divided					
/PCO	22	Pulse Output, Phase C	Outputs the origin signal once every encoder rotation.				
SG	16	Signal ground	This is the 0-V signal for the control circuits.				
FG	Shell	Frame ground	Connected to the frame ground if the shield of the I/O Signal Cable is connected to the connector shell.				

4.3 I/O Signal Connector (CN1) Pin Arrangement

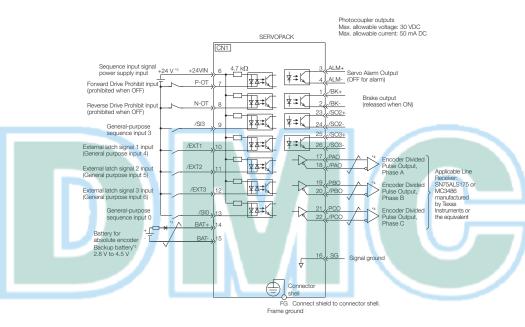
The following figure gives the pin arrangement of the I/O signal connector (CN1) for the default settings.

	2	/SO1-	General- purpose	1	/SO1+ (/BK+)	General- purpose Sequence Output 1	15	BAT-	Battery for Absolute	14	BAT+	Battery for Absolute Encoder (+)	
Pin 1		(/BK-)	Sequence Output 1	3	ALM+	Servo Alarm		<i>D</i> /11	Encoder (-)	16	SG	Signal Ground	ı
Pin 2 Pin 14	4	ALM-	Servo Alarm			Output	17	PAO	Encoder Divided Pulse Out-				
Pin 12 0 0 0 0 0 0 0 0 0	7	ALIVI-	Output	5	TH	Servomo- tor Over-	17	FAU	put, Phase A	18	/PAO	Encoder Divided Pulse Out-	•
Pin 13 Pin 25	6	+24VI	Sequence Input Sig- nal Power	3	"\	heat Protec- tion Input	19	PBO	Encoder Divided Pulse Out-	10	/FAO	put, Phase A	
	0	N	Supply Input	7	/SI1	General- purpose	19	FBO	put, Phase B	20	/PBO	Encoder Divided Pulse Out-	
The above	8	/SI2	General- purpose	,	(P-OT)	Sequence Input 1	21	PCO	Encoder Divided Pulse Out-	20	/PBU	put, Phase B	
view is from the direction of the follow-	O	(N-OT)	Sequence Input 2	•	/SI3	General- purpose	21	FCO	put, Phase C	00	(000	Encoder Divided	
ing arrow with- out the		1014	External latch sig-	9	(/DEC)	Sequence Input 3			General-	22	/PCO	Pulse Out- put, Phase C	
connector shell attached	10	/SI4 (/EXT1)	nal 1 input (General purpose input 4)		/SI5	External latch signal 2	23	/SO2+	purpose Sequence Output 2			General-	
			External latch sig-	11	(/EXT2)	input (General purpose			General-	24	/SO2-	purpose Sequence Output 2	
	12	/SI6 (/EXT3)	nal 3 input (General			input 5)	25	/SO3+	purpose Sequence				
Drive	9	S	purpose input 6)	13	/\$10	General- purpose Sequence Input 0	S	; (Output 3	26	/SO3-	General- purpose Sequence Output 3	

4.4.1 Using a Rotary Servo Motor

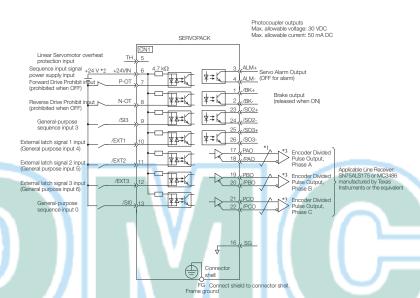
4.4 I/O Signal Wiring Examples

4.4.1 Using a Rotary Servo Motor



- * 1. \neq represents twisted-pair wires.
- * 2. Connect these when using an absolute encoder. If the Encoder Cable with a Battery Case is connected, do not connect a backup battery.
- * 3. The 24-VDC power supply is not provided by Yaskawa. Use a 24-VDC power supply with double insulation or reinforced insulation.
- * 4. Always use line receivers to receive the output signals.
- You can use parameters to change the functions allocated to the /SI0, /SI3, P-OT, N-OT, /EXT1, /EXT2, and /EXT3 input signals and the /SO1, /SO2, and /SO3 output signals.
 - If you use a 24-V brake, install a separate power supply for the 24-VDC power supply from other power supplies, such as the one for the I/O signals of the CN1 connector.
 - If the power supply is shared, the I/O signals may malfunction.

4.4.2 Using a Linear Servo Motor



- * 1. \neq represents twisted-pair wires.
- * 2. The 24-VDC power supply is not provided by Yaskawa. Use a 24-VDC power supply with double insulation or reinforced insulation.
- * 3. Always use line receivers to receive the output signals.
- You can use parameters to change the functions allocated to the /SI0, /SI3, P-OT, N-OT, /EXT1, /EXT2, and /EXT3 input signals and the /SO1, /SO2, and /SO3 output signals.
 - If you use a 24-V brake, install a separate power supply for the 24-VDC power supply from other power supplies, such as the one for the I/O signals of the CN1 connector.
 - If the power supply is shared, the I/O signals may malfunction.

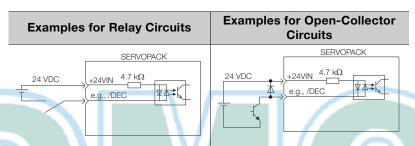
4.5.1 Sequence Input Circuits

4.5 I/O Circuits

4.5.1 Sequence Input Circuits

Photocoupler Input Circuits

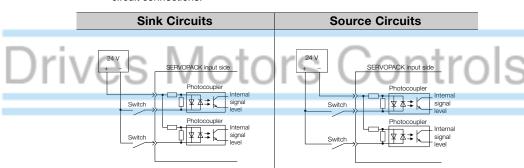
This section describes CN1 connector terminals 6 to 13.



Note: The 24-VDC external power supply capacity must be 50 mA minimum.

The SERVOPACK input circuits use bi-directional photocouplers. Select either a sink circuit or source circuit according to the specifications required by the machine.

Note: The connection examples in 4.4 I/O Signal Wiring Examples are for sink circuit connections.



Input Signal Polarity		Input Signal Polarity	
Photocoupler	Internal Signal Level	Photocoupler	Internal Signal Level
ON	Low level	ON	Low level
OFF	High level	OFF	High level

4.5.2 Sequence Output Circuits

4.5.2 Sequence Output Circuits

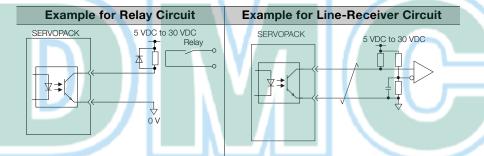


Incorrect wiring or incorrect voltage application to the output circuits may cause short-circuit failures.

If a short-circuit failure occurs as a result of any of these causes, the holding brake will not work. This could damage the machine or cause an accident that may result in death or injury.

Photocoupler Output Circuits

Photocoupler output circuits are used for the ALM (Servo Alarm), /S-RDY (Servo Ready), and other sequence output signals. Connect a photocoupler output circuit to a relay or line-receiver circuit.



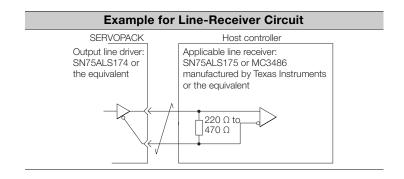
Note: The maximum allowable voltage and current range for photocoupler output circuits are as follows:

- Maximum allowable voltage: 30 VDC
- Current range: 5 mA to 50 mA DC

♦ Line-Driver Output Circuits

This section describes CN1 connector terminals 17-18 (Phase-A Signal), 19-20 (Phase-B Signal), and 21-22 (Phase-C Signal).

The serial data from the encoder is converted to two-phase (phases A and B) pulses. The resulting output signals (PAO, /PAO and PBO, /PBO) and origin pulse signal (PCO and /PCO) are output with line-driver output circuits. Connect the line-driver output circuits to line-receiver circuits at the host controller.



4.5.2 Sequence Output Circuits



5 LED Outputs

The following indicators show the operating status of the servo controller and error information.

ERR:

- Solid at power up
- Off when there is no error
- Solid when there is an alarm
- Blinking when there is a critical error

RUN:

- Solid when internal logic controller is booted and ready
- Blinking when internal logic controller is running a program

Ethernet Link/Activity:

- Off when CN6A/B does not have an active Ethernet connection
- Solid when CN6A/B has an active Ethernet connection
- Blinking when CN6A/B is transmitting or receiving data



6 Ethernet Connectivity

The Sigma-7Siec supports both 100 Mbps/100Base-TX and 10 Mbps/10Base-T connections. One single network is accessed using both CN6A and CN6B. The same IP address is set for both ports. The Ethernet address (MAC address) can be found on the nameplate.

6.1 Ethernet Connector Details

Ethernet Connector Specification and Pin Array
The following table provides the Ethernet connector specifications.

Connector	Number	nber Connector Model		
Name	of Pins	Module Side	Cable Side	Manufacturer
Ethernet	8	RJ-45 CAT5 Socket	RJ-45 CAT5 Plug	TE Connectivity

The following table provides Ethernet connector pin array details.

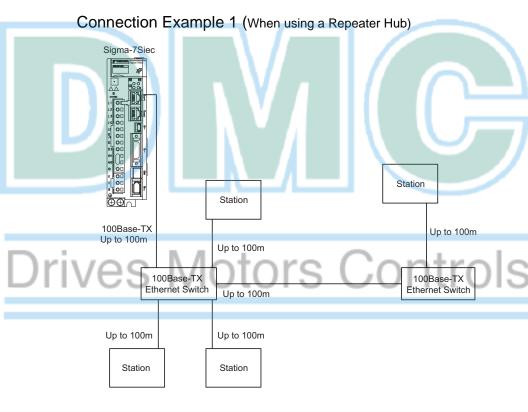


Pin Number	Signal Name	Description
1	TXD+	Transmitted data + side
2	TXD-	Transmitted data – side
3	RXD+	Received data + side
4	-	_
5	-	-
6	RXD-	Received data – side
IVIU	1015	-COLLEG
8		_

6.2 Ethernet Cable

For the Ethernet cable, use a twisted pair cable with RJ-45 connector. Yaskawa strongly recommends the use of shielded ethernet cables (Yaskawa model JZSP-CM3RRM0-xx-E). Ethernet ports are capable of auto-crossover, so crossover cables are not necessary.

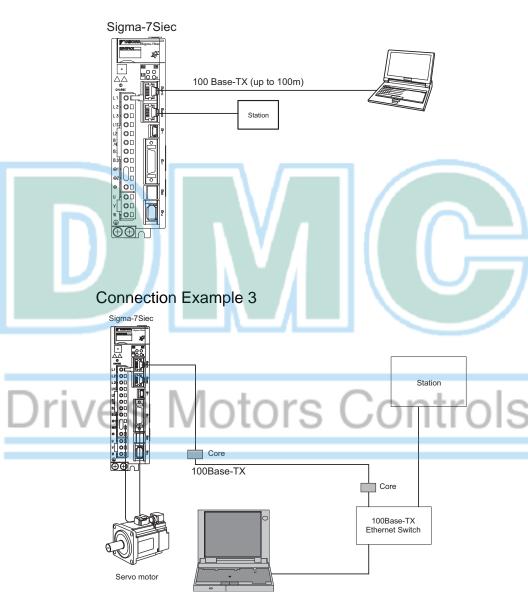
6.3 Ethernet Connection Examples



Specification

Cable length from node to Ethernet hub or switch	100 m or less
Cable length between Ethernet hubs or switches	100 m or less
Number of Ethernet hubs or switches between nodes	Unlimited

Connection Example 2



Caution

Electromagnetic interference (EMI) may interfere with Ethernet communication. The following measures can help minimize the influence of EMI:

- Locate Ethernet cables so that they are well-separated from power cables or other sources of EMI
- 2. Yaskawa strongly recommends the use of high-quality shielded Ethernet cables such as JZSP-CM3RRM0-xx-E
- 3. Attach ferrite cores to Ethernet cables that are subjected to EMI



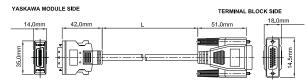
Recommended ferrite core:

Model	Manufacturer
E04SR301334	Seiwa Electric Mfg. Co., Ltd

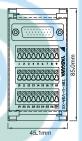
7 Cable Diagrams

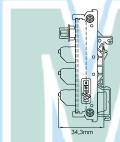
7.1 SBK-U-VBA-xx

Terminal Block - CN1 I/O.



CABLE SPECIFICATION (mm)			
OUTER DIAMETER	6.5 +/- 0.2mm		
BENDING RADIUS	6 x O.D. MINIMUM 15 x O.D. FOR LONG TERM RELIABILITY		
ITEM#	L = LENGTH (mm)		
SBK-U-VBA-A5	500 +/- 38.1		
SBK-U-VBA-01	1000 +/- 38.1		
ODIC ILLADA GO	0000 1/ 00 4		







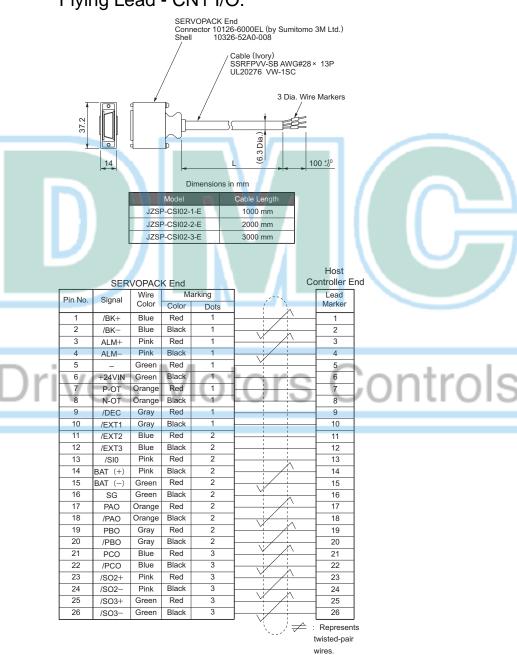
SBK-U-VBA-xx Function Chart for Sigma-5 or Sigma-7 Servo Amplifier

	Pin No.	Mechatrolink-II type Servo Amplifier / Option type	
	FIII NO.	Signal	Function
	1	/BK+ (/SO1+)	Brake interlock output (+) (General purpose output 1 (+))
	2	/BK- (/SO1-)	Brake interlock output (-) (General purpose output 1 (-))
	3	ALM+	Servo alarm output (+)
	4	ALM-	Servo alarm output (-)
	5		
٦	6	+24VIN	Control power supply for sequence signal input
٦	7	P-OT (/SI1)	Forward run prohibited input (General purpose input 1)
	8	N-OT (/SI2)	Reverse run prohibited input (General purpose input 2)
	9	/DEC (/SI3)	Zero-point return deceleration switch input (General purpose input 3)
	10	/EXT1 (/SI4)	External latch signal 1 input (General purpose input 4)
	11	/EXT2 (/SI5)	External latch signal 2 input (General purpose input 5)
	12	/EXT3 (/SI6)	External latch signal 3 input (General purpose input 6)
	13	/SI0	General purpose input 0
	14	BAT (+)	Battery (+) input
	15	BAT (-)	Battery (-) input
	16	SG	Signal ground
	17	PAO	Phase-A pulse output (+)
	18	/PAO	Phase-A pulse output (-)
	19	PBO	Phase-B pulse output (+)
	20	/PBO	Phase-B pulse output (-)
	21	PCO	Phase-C pulse output (+)
	22	/PCO	Phase-C pulse output (-)
	23	/SO2+	General purpose output 2 (+)
	24	/SO2-	General purpose output 2 (-)
	25	/SO3+	General purpose output 3 (+)
	26	/SO3-	General purpose output 3 (-)

Note: General purpose input and output signals are shown with their default signals assigned - signal assignment may have been changed by parameter

7.2 JZSP-CSI02-x-E

Flying Lead - CN1 I/O.



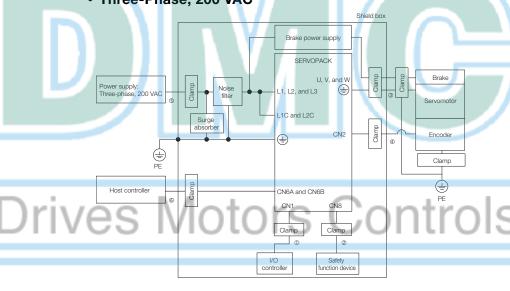
8 EMC Installation Conditions

This section gives the installation conditions that were used for EMC certification testing.

The EMC installation conditions that are given here are the conditions that were used to pass testing criteria at Yaskawa. The EMC level may change under other conditions, such as the actual installation structure and wiring conditions. These Yaskawa products are designed to be built into equipment. Therefore, you must implement EMC measures and confirm compliance for the final equipment.

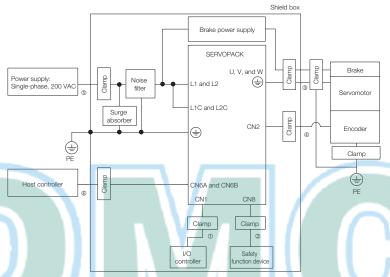
The applicable standards are EN 55011 group 1 class A, EN 61000-6-2, EN 61000-6-4, and EN 61800-3 (category C2, second environment).





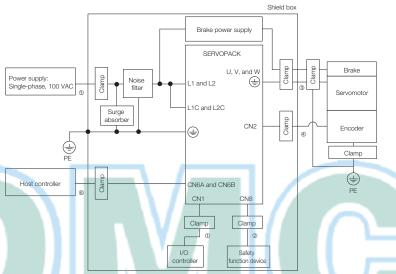
Symbol	Cable Name	Specification
1	I/O Signal Cable	Shielded cable
2	Safety Function Device Cable	Shielded cable
3	Servomotor Main Circuit Cable	Shielded cable
4	Encoder Cable	Shielded cable
(5)	Main Circuit Power Cable	Shielded cable
6	EtherCAT Communications Cable	Shielded cable

• Single-Phase, 200 VAC



Symbol	Cable Name	Specification
0	I/O Signal Cable	Shielded cable
2	Safety Function Device Cable	Shielded cable
3	Servomotor Main Circuit Cable	Shielded cable
4	Encoder Cable	Shielded cable
(\$)	Main Circuit Power Cable	Shielded cable
6	EtherCAT Communications Cable	Shielded cable

• Single-Phase, 100 VAC



Symbol	Cable Name	Specification
1	I/O Signal Cable	Shielded cable
2	Safety Function Device Cable	Shielded cable
3	Servomotor Main Circuit Cable	Shielded cable
4	Encoder Cable	Shielded cable
(5)	Main Circuit Power Cable	Shielded cable
6	EtherCAT Communications Cable	Shielded cable







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